



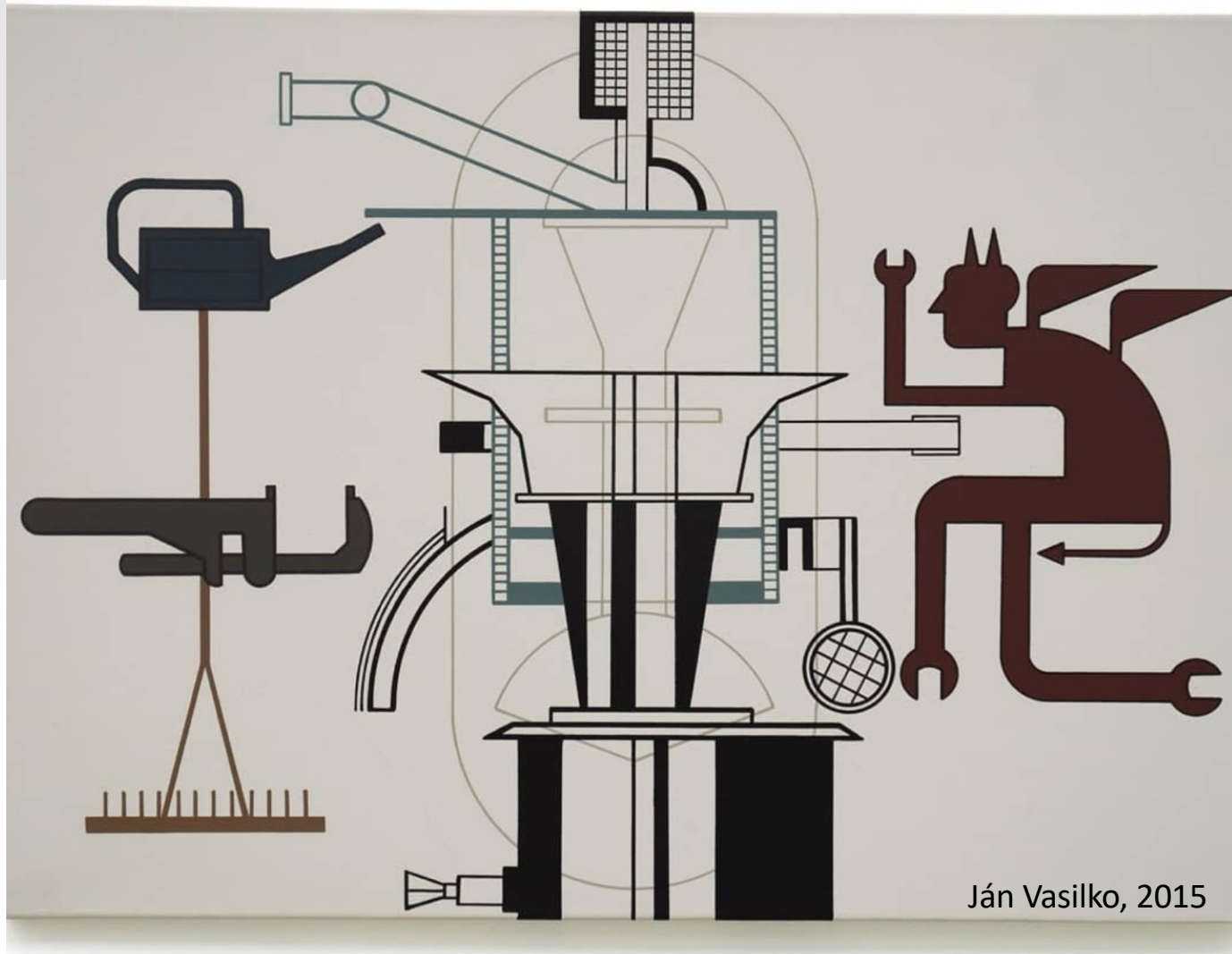
IBMM
Institut des
Biomolécules
Max Mousseron

**Malmener les molécules pour
le bien de la planète et de l'humanité**

Dr Frédéric Lamaty

Chimie Verte et Technologies Innovantes
Institut des Biomolécules Max Mousseron
Montpellier, France

frederic.lamaty@umontpellier.fr
<https://greenchem.cnrs.fr/>



Ján Vasilko, 2015

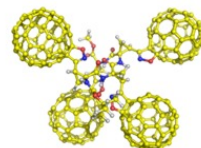
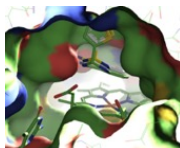
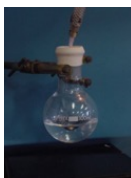


Biomolecules and Green Chemistry

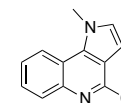
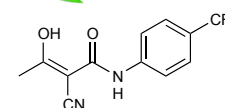
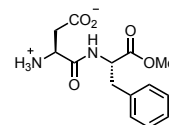


IBMM
Institut des
Biomolécules
Max Mousseron

**Institut des Biomolécules
Max Mousseron**



**Green Chemistry and
Enabling Technologies**



	VIII				
26	27	28	29	30	
Fe	Co	Ni	Cu		
IRON	COBALT	NICKEL	COPPER		
44	45	46	47		
Ru	Rh	Pd	Ag		
RUTHENIUM	RHODIUM	PALLADIUM	SILVER		
76	77	78			
Os	Ir	Pt			
OSMIUM	IRIDIUM	PLATINUM			

Pôle Chimie Balard



Produits de la chimie



Chimie et pollution



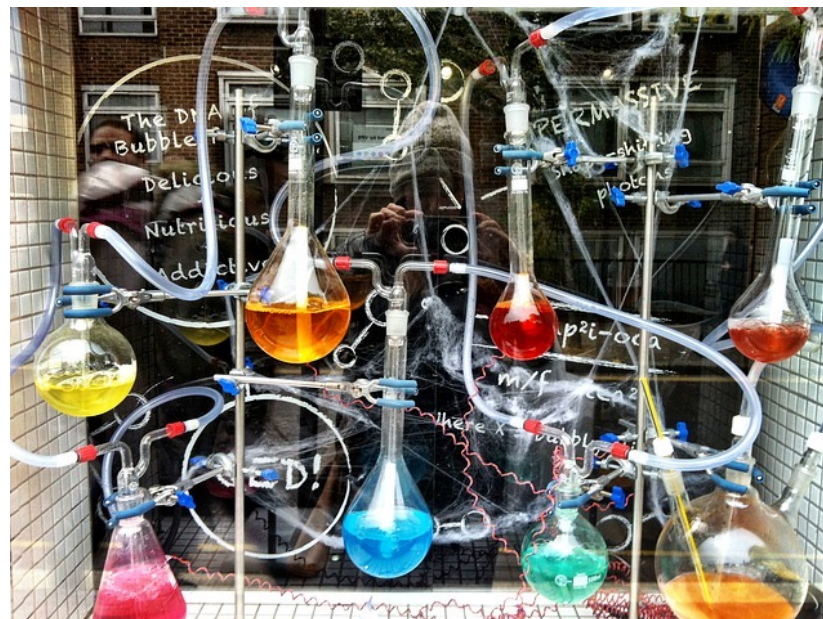
Chimie verte



12 principes de la Chimie Verte
Paul Anastas & John Warner
1998



Chimie en solution



Quand les molécules se rencontrent...

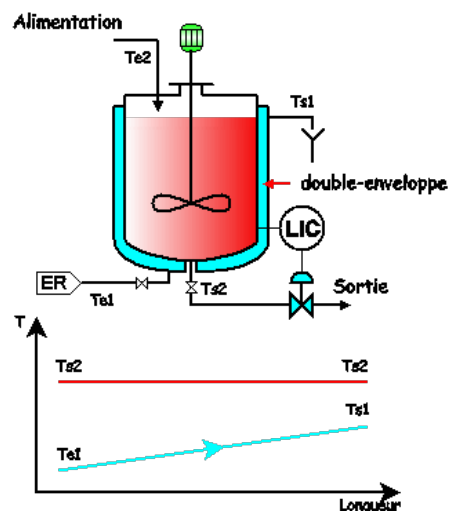


Chimie en solution



Le solvant en chimie:

- Synthèse
- Purification
- Nettoyage
- Formulation du produit



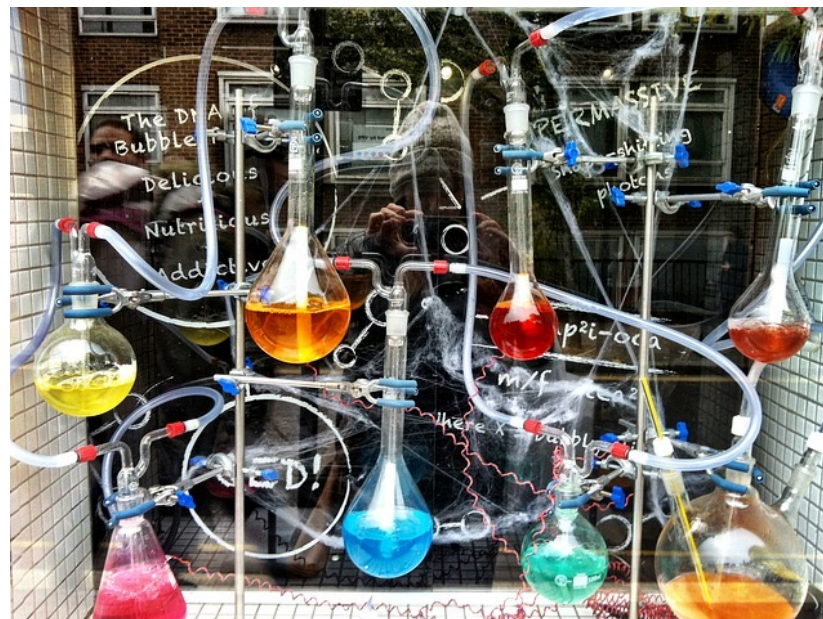
En synthèse

- Solvation des réactifs
- Effets de solvant
- Transport de matière
- Transport de chaleur

Production mondiale de solvants:
25 millions de tonnes/an
Part recyclée: 20 %



Chimie en solution



Les solvants

Les solvants organiques classiques sont souvent toxiques, volatiles, chers à produire et à éliminer

- Dichlorométhane



- Acétone



- Toluène



- Methanol



- Ether



- Ethanol



- Tetrahydrofuranne



- DMF



NARBO —
— VIA

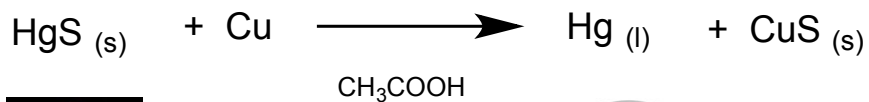


INSTITUT DES BIOMOLECULES MAX MOUSSERON - BIOMOLECULES FOR HEALTH AND ENVIRONMENT



Cinabre

° T R A I T É D E S P I E R R E S D E T H É O P H R A S T E

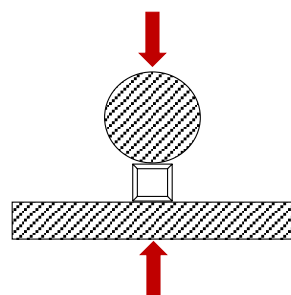


105°. Il est évident par tout ce que nous venons de dire, que l'Art imite la Nature, & quelquefois produit des choses singulières, dont les unes sont pour l'usage, & les autres pour l'amusement, comme celles que l'on emploie pour orner les édifices, & d'autres qui servent tant à l'amusement qu'à l'utilité. Telle est la production du Mercure (p) qui a ses propriétés ; on le tire du Cinabre naturel que l'on amalgame avec du vinaigre dans un mortier de Cuivre, avec un pilon du même métal ; & il y a bien d'autres choses de cette espèce qu'on pourra peut-être encore imaginer.

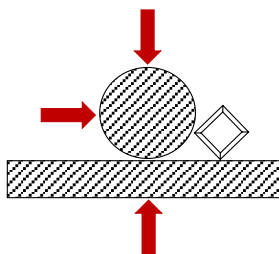
315 av. J. C.



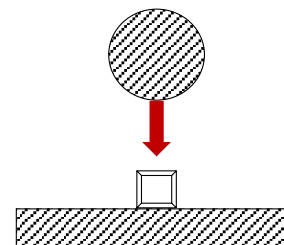
Forces mécaniques



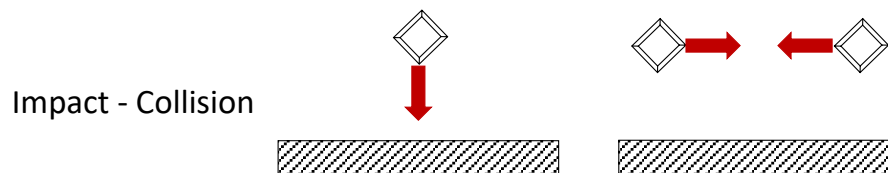
Compression



Cisaillement - Friction



Impact - Percussion



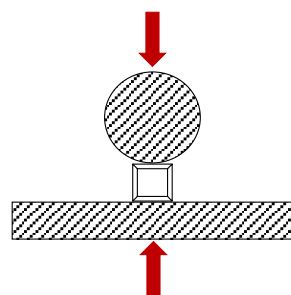
Impact - Collision

Réduction de taille des particules : réactivité chimique ↗

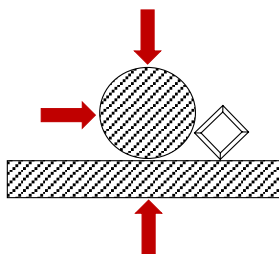
- ↗ surface
- ↗ énergie de surface
- création de défauts, dislocations, déformations



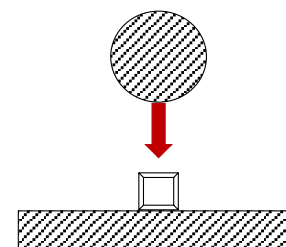
Mécanochimie



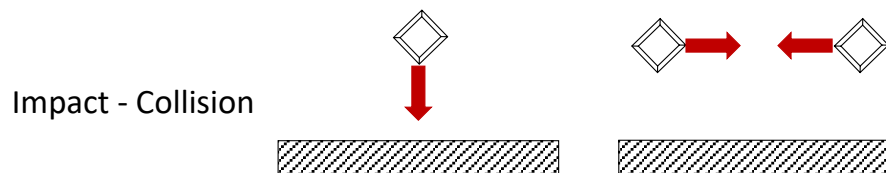
Compression



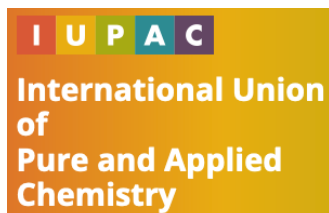
Cisaillement - Friction



Impact - Percussion



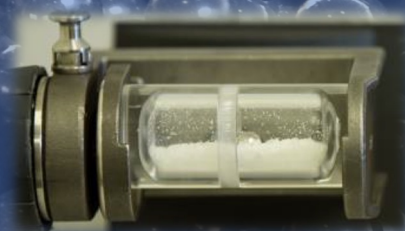
Impact - Collision



Réaction mécano-chimique

Réaction chimique induite par absorption directe d'énergie mécanique





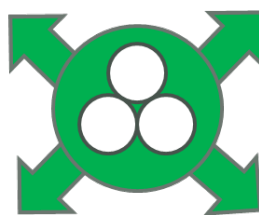
Mechanochemistry

Solvent-free/solventless conditions

➡ **Reduce costs and waste**
Overcome solubility issues

Excess reagents no longer required

➡ **Reduce costs and waste**
Better green chemistry metrics



Increase the speed of the reactions

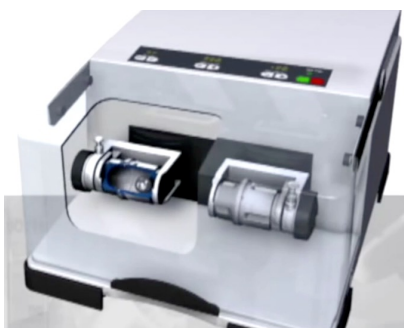
➡ **Time and energy saving**

Difference in reaction environment compared to conventional methods

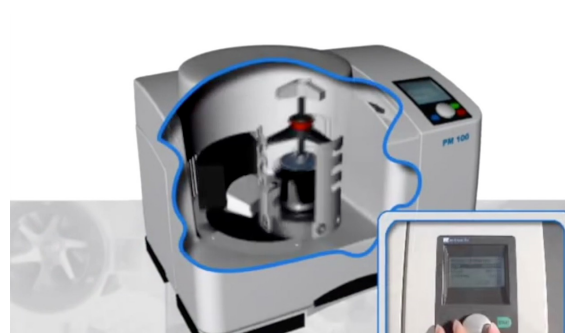
➡ **Unlocks the door to different reactivities/selectivities**

Broyeurs à billes

Vibratory ball-mill (vbm)



Planetary ball-mill (pbm)



Avantages:

- ✓ Réactions sans solvant
- ✓ Augmentation des vitesses de réaction
- ✓ Basse consommation énergétique

Attention

Ne pas utiliser de composés explosifs



Videos from www.retsch.com



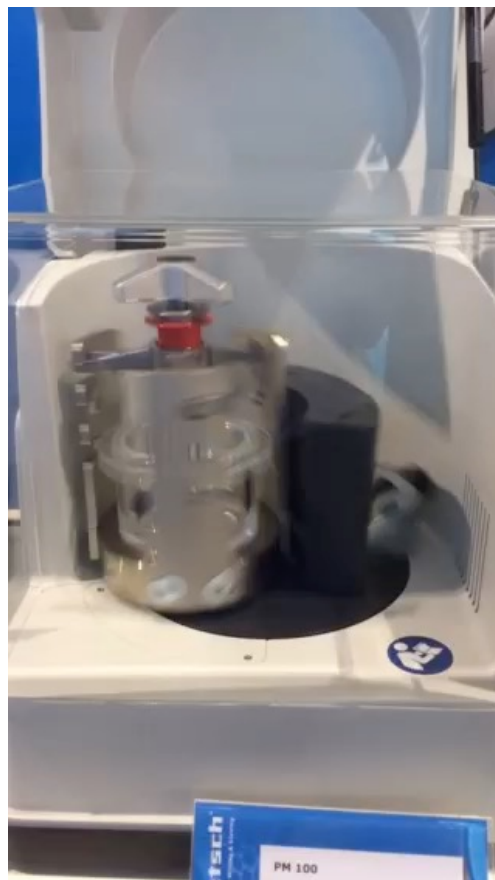
Broyeurs à billes



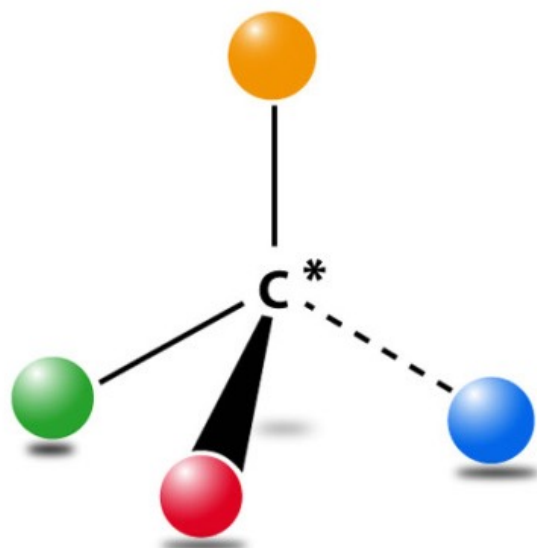
Crédits : Michael Brand (University of Cardiff) and Jean-Louis Do (McGill University)



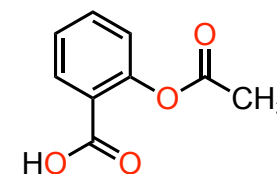
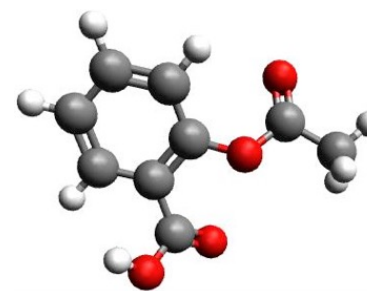
Broyeur planétaire



Chimie organique



Chimie des éléments C, H, O, N

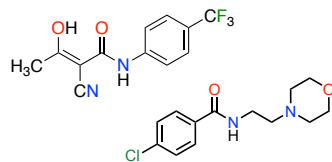


Acide acétylsalicylique

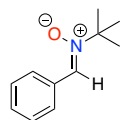


Made in IBMM

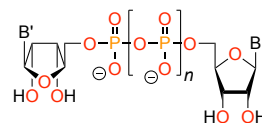
Amides



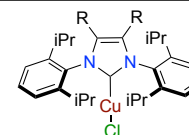
Nitrones/Hydrazones



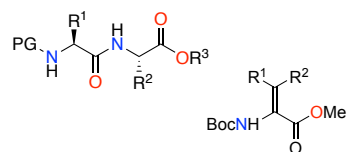
Nucleotides



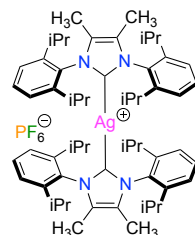
Reaction with gases (O₂ / CO₂)



Peptides / Amino acids

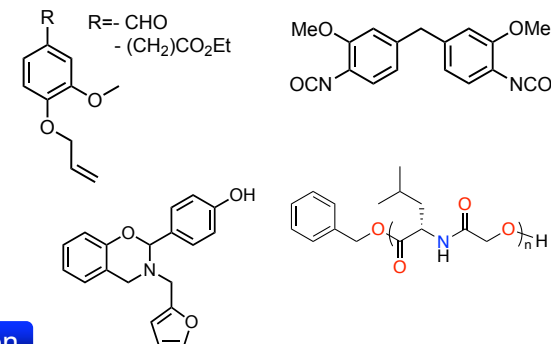


Metal-NHC

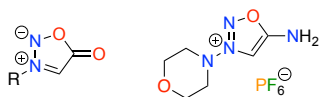


JUST MILL IT

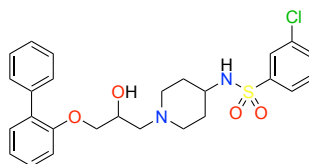
Monomers and polymers



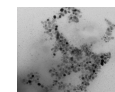
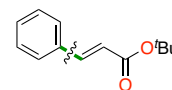
Sydrones / Iminosydrones



Serotonergic receptor ligands



Mizoroki-Heck reaction

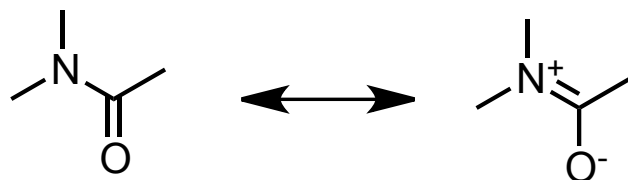


Sustainable mechanosynthesis of biologically active molecules

Bento, O.; Luttringer, F.; Mohy-El-Dine, T.; Pétry, N.; Bantreil X.; Lamaty, F. *Eur. J. Org. Chem.* **2022** e202101516

INSTITUT DES BIOMOLECULES MAX MOUSSERON - BIOMOLECULES FOR HEALTH AND ENVIRONMENT

La fonction amide

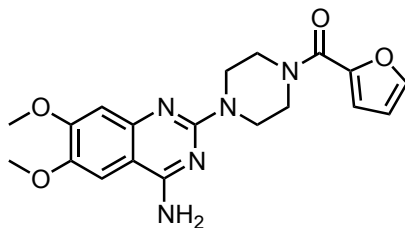


Structure

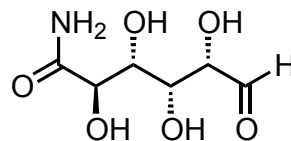
Polarité

Solubilité

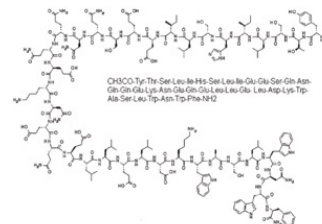
Interactions



Prazosine : anti-hypertension



Guronsan : anti-asthenie

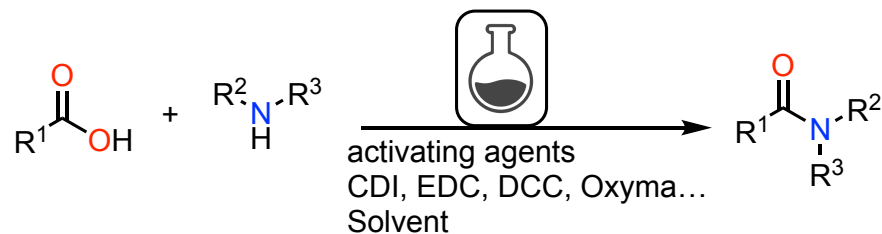


Enfuvirtide (Fuzeon, T20)

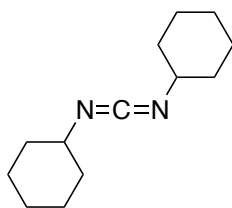
Inhibiteur de l'action du virus VIH



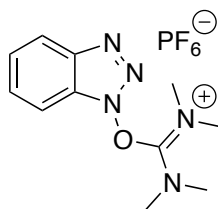
Réaction classique



- Solvant toxiques: DMF, THF, CH_2Cl_2
- Agent de couplage:



DCC



HBTU



- Quantités stoechiométriques de réactifs/ sous-produits

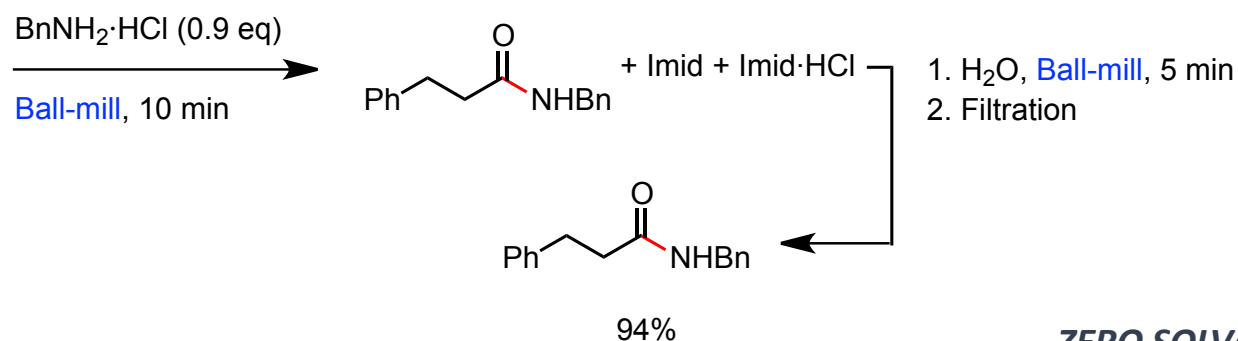
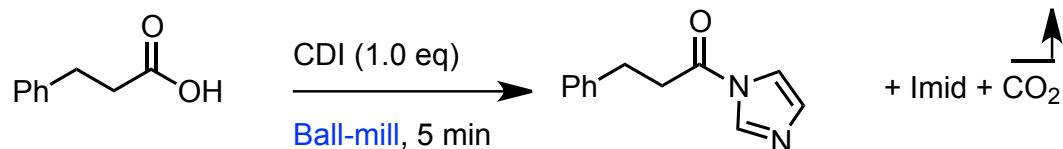
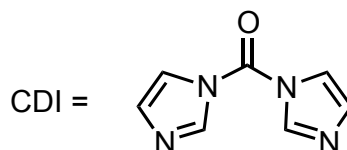


Réaction dans un broyeur



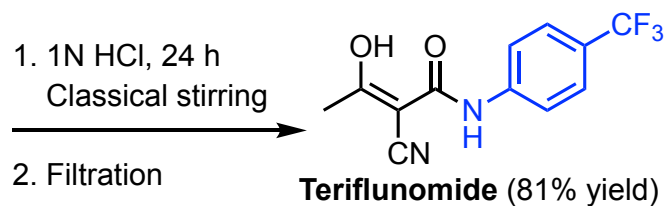
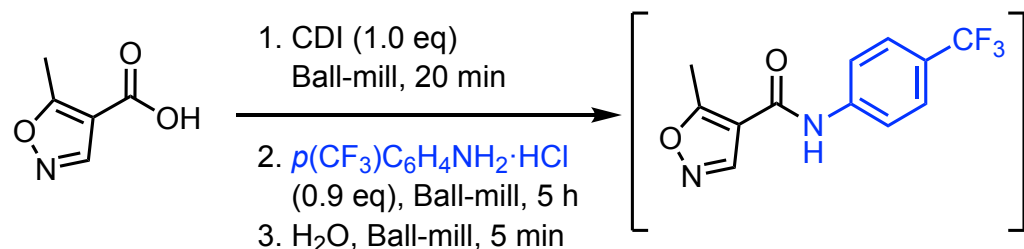
Dr J. Bonnamour

Ball-mill = Broyeur à billes



ZERO SOLVANT ORGANIQUE !

Synthesis of teriflunomide



**FREE FROM
ORGANIC
SOLVENTS**



Teriflunomide: Actif pharmaceutique (Sclérose en plaques)

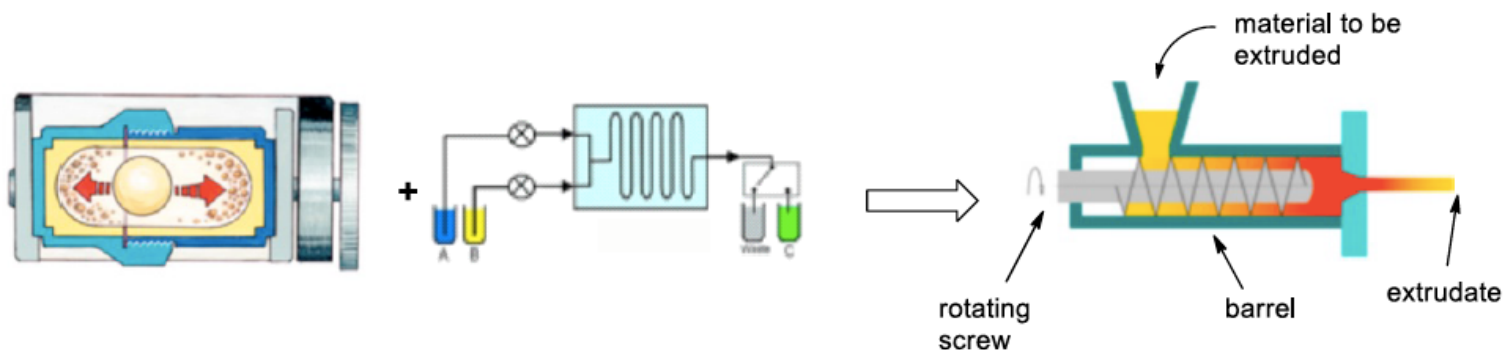
Métro, T. X.; Bonnamour, J.; Reidon, T.; Sarpoulet, J.; Martinez, J.; Lamaty, F. *Chem. Commun.* **2012**, 48, 11781

Métro, T.-X.; Bonnamour, J.; Reidon, T.; Duprez, A.; Sarpoulet, J.; Martinez, J.; Lamaty, F. *Chem. Eur. J.* **2015**, 21, 12787

INSTITUT DES BIOMOLECULES MAX MOUSSERON - BIOMOLECULES FOR HEALTH AND ENVIRONMENT



Mécanochimie en continu



Ball-milling

- ✓ Solid compatible
- ✗ Continuous flow
- ✗ Scalable

Solvent-based flow chemistry

- ✗ Solid compatible
- ✓ Continuous flow
- ✓ Scalable

Reactive extrusion

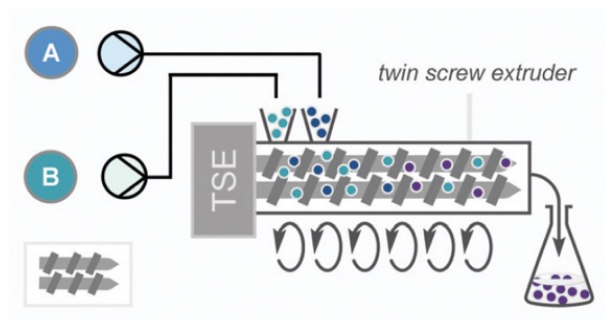
- ✓ Solid compatible
- ✓ Continuous flow
- ✓ Easily scalable



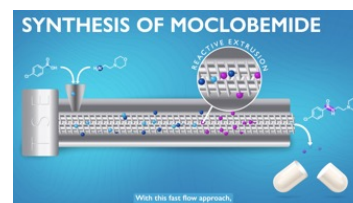
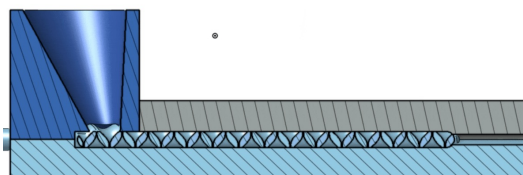
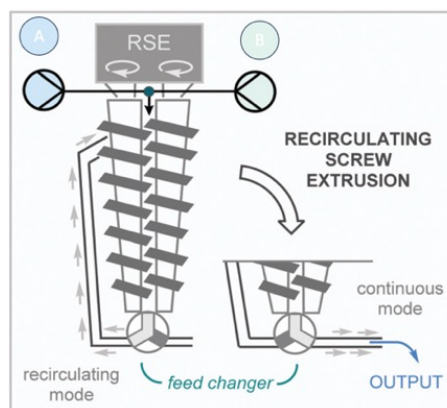
La main à la pâte



Extrudeuses double-vis



Bolt, R. R. A.; Leitch, J. A.; Jones, A. C.; Nicholson, W. I.; Browne, D. L.
Chem. Soc. Rev. **2022**, 51, 4243.



Video: www.greenchem.cnrs.fr

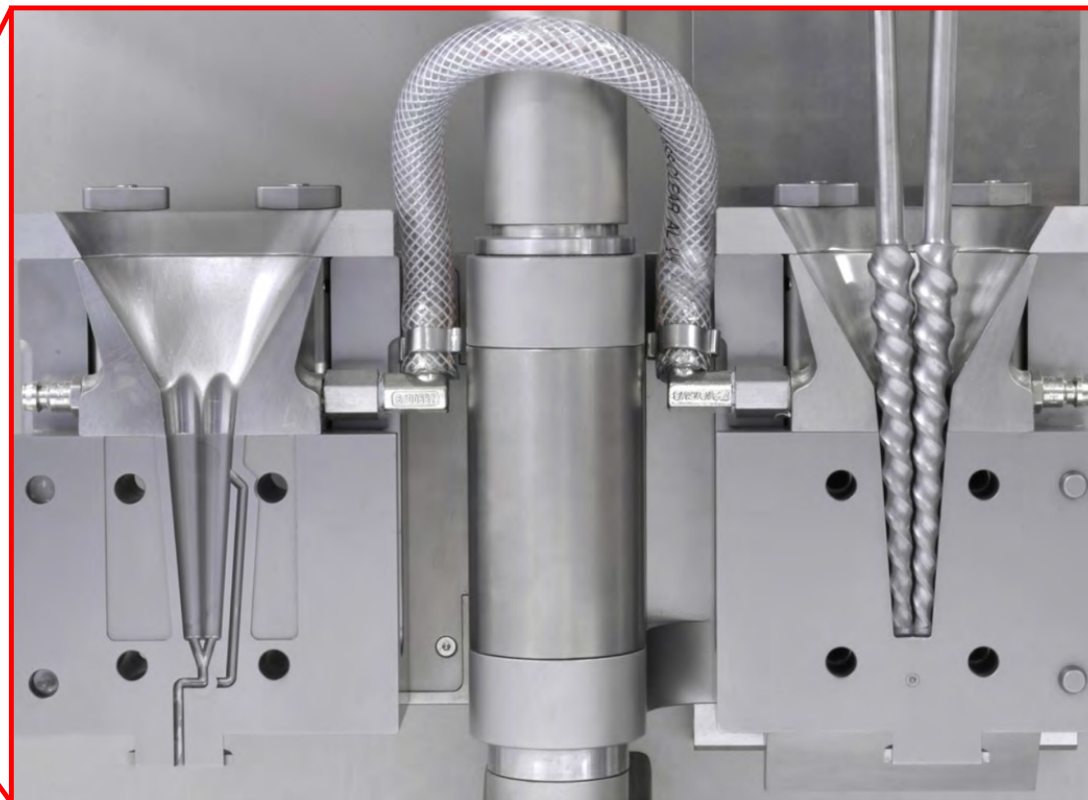
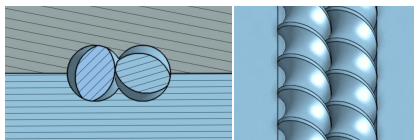
Lavayssiere, M.; Lamaty, F. *Chem. Commun.* **2023**, 59, 3439



Extrudeuses double-vis

Pharma Melt Extruder

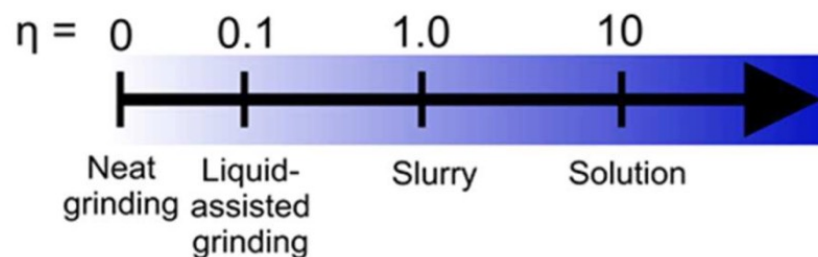
- Pharmaceutical compounder
- Internal volume 2 mL
- Temperature range : RT-450°C
- Speed range : 0-200 rpm
- Max torque/screw : 6 Nm



Additifs liquides

- De très faible quantité de liquide/solvent
- Quantification : paramètre η

$$\eta = \frac{\text{Volume of liquid } (\mu\text{L})}{\text{Total mass of solids (mg)}}$$

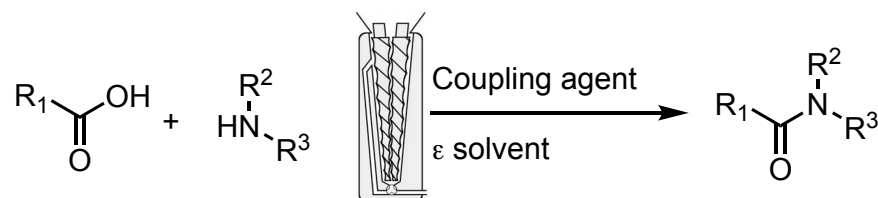


$$LAG \Leftrightarrow 0 < \eta \leq 1.0$$



Bowmaker, G.A. *Chem. Commun.* **2013**, 49, 334-348

Réaction dans une extrudeuse



- Des solvants moins toxiques et en petite quantité: AcOEt , CH₃CN
- Less toxic coupling agent:

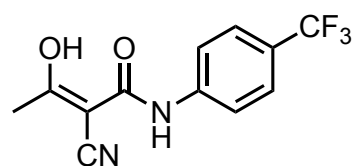


CDI

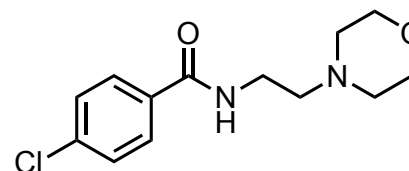


EDC.HCl (Oxyma)

COMU



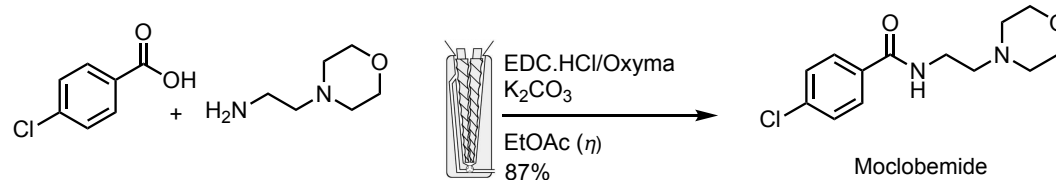
Teriflunomide



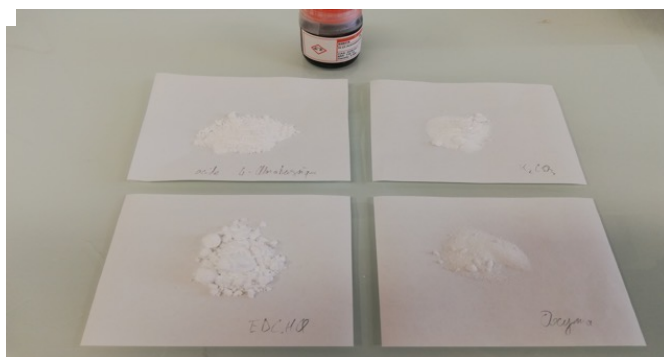
Moclobemide



Synthèse en continu du moclobemide



M. Lavayssiere

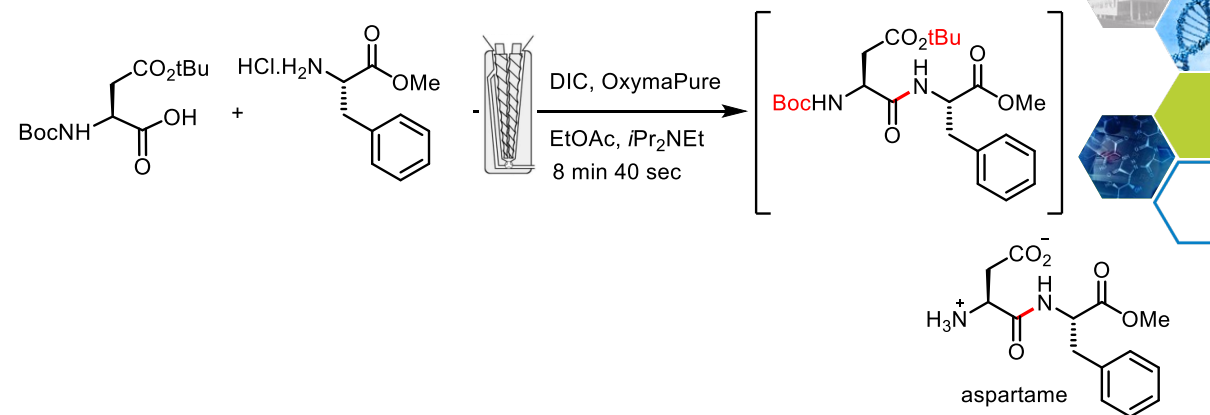


**INSTITUT
CARNOT**
 Chimie Balard Cirimat

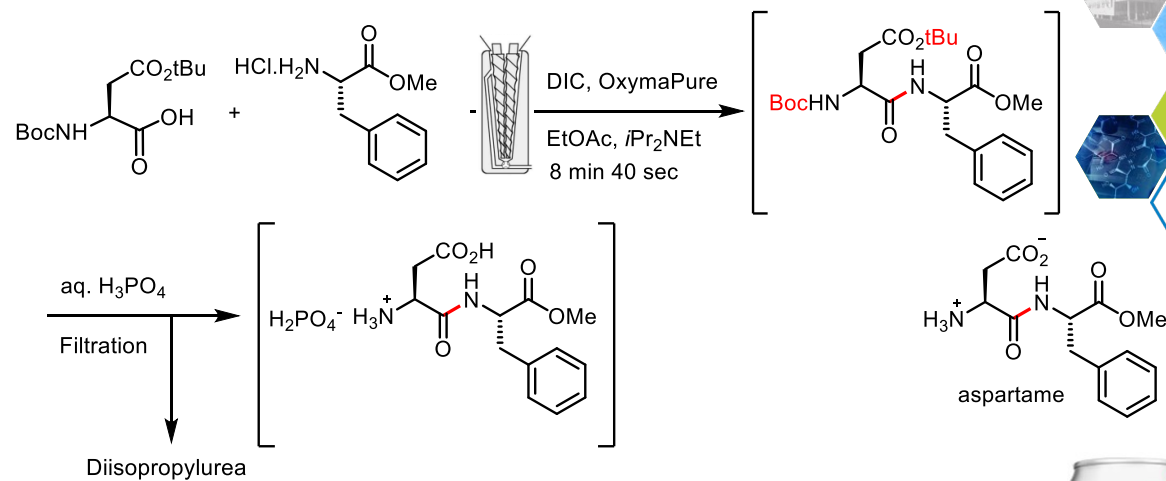
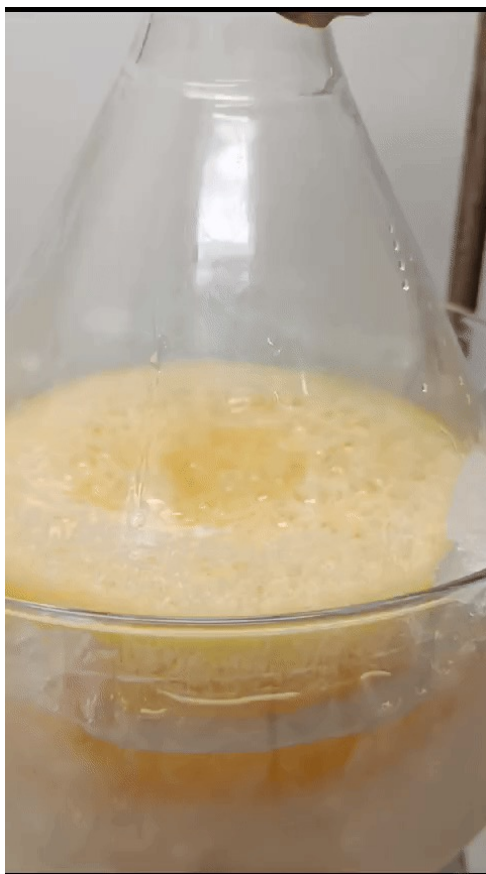
Lavayssiere, M.; Lamaty, F.
Chem. Commun. **2023**, 59, 3439

IBMM
 Institut des
 Biomolécules
 Max Mousseron

Synthèse en continu de l'aspartame



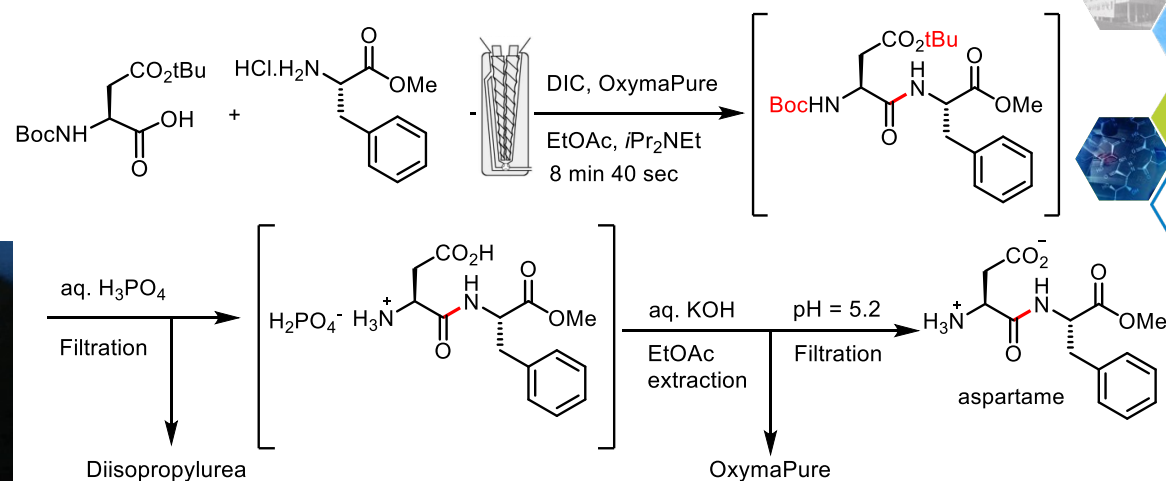
Synthèse en continu de l'aspartame



~~TFA = CF₃COOH~~



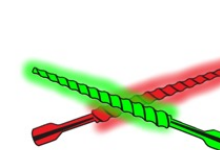
Synthèse en continu de l'aspartame



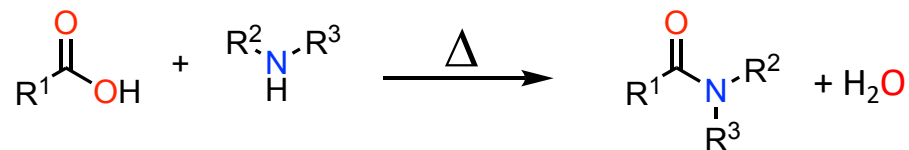
56.2 g en 8 min 40 sec (90% de rendement)

Productivité : 8 kg par jour

Déchets: 12 kg (au lieu de 200 kg)



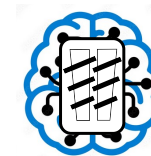
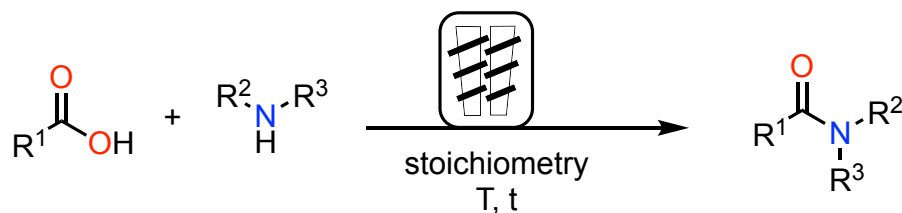
Amidation thermique et intelligence artificielle



- Sans solvant en ballon
- Sans solvant en continu
- Solvant avec un pont d'ébullition élevé
- Micro-ondes
- Tamis moléculaire



Chauffe jusqu'à 400°C

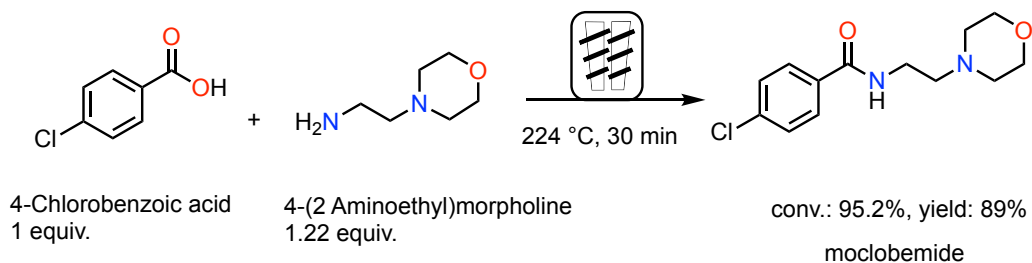


Intelligence artificielle



M. Lavayssiere

Optimisation Bayésienne: moclobémide



no. 09

95
Conv.

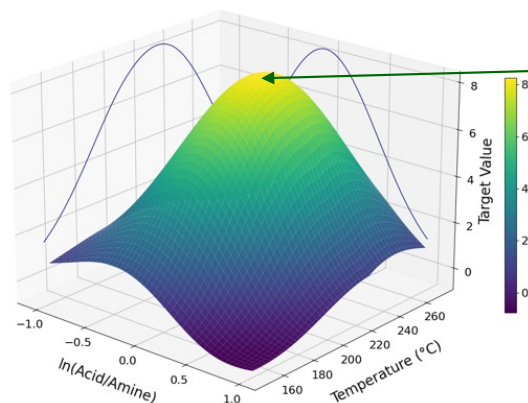
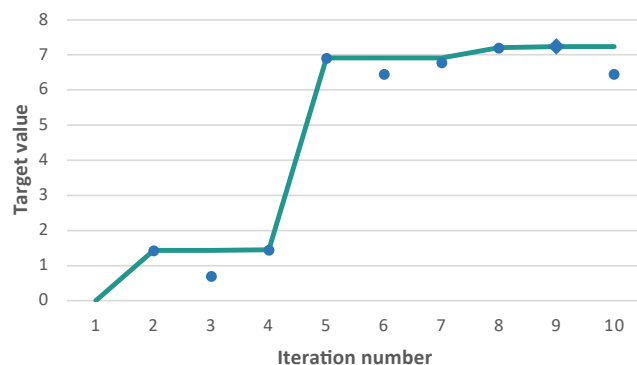
1.2
PMI

Précédemment
 EDC.HCl (1)
 K₂CO₃ (0.3)
 oxyma (1)

95
Conv.

4.1
PMI

Cumulative best result



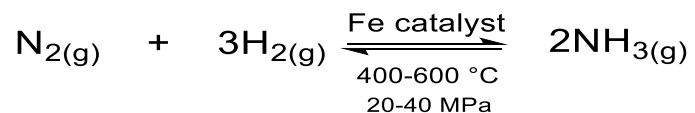
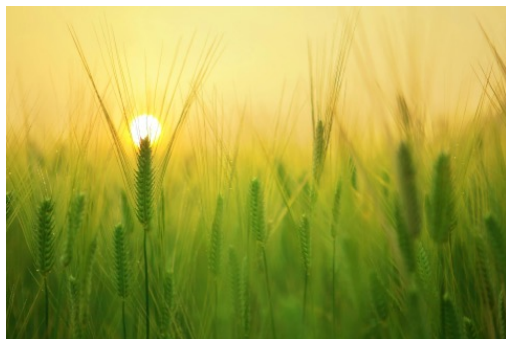
- ✓ Synthèse de 16 g de moclobémide
- ✓ Absence totale de solvant, de la synthèse à la purification du produit

**FREE FROM
ORGANIC
SOLVENTS**

Lavayssiere, M.; Bantreil, X.; Lamaty, F. **2025**, ChemRxiv: 10.26434/chemrxiv-2025-zgpnz

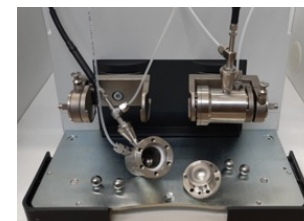
What else ?

Procédé Haber-Bosch: synthèse d'ammoniac pour les engrais

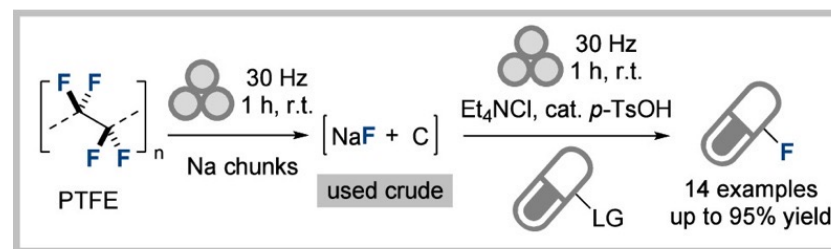


~1% des émissions mondiales de CO₂
~2% de l'énergie consommée mondiale

Mécanochimie des gaz



Recyclage des PFAS



+ cheap metal chunks + direct F⁻ upcycling to valuable fluorochemicals

J. Am. Chem. Soc. 2025, 147, 44, 40895

Ten Chemical Innovations That Will Change Our World



IUPAC identifies emerging technologies in Chemistry with potential to make our planet more sustainable

by Fernando Gomollón-Bel

Chemistry International April-June 2019

4 Flow chemistry

Flow synthesis **has already proven** to often be cheaper, higher yielding, less wasteful and sometimes safer than batch production, both in the laboratory and on an industrial scale. It also lends itself to automation, allowing chemists to run **thousands of reactions a day**. Combining continuous flow chemistry and polymer synthesis **can produce compounds** that would be hard to make in a flask.

5 Mechanochemistry and reactive extrusion

Mechanochemistry – inducing reactions through mechanical forces – sometimes **makes processes possible** that are hard to do by traditional solution synthesis. But scientists are still **struggling to understand** how the process works on a molecular scale.





GREEN CHEMISTRY AND ENABLING TECHNOLOGIES



Prof. Xavier Bantreil
Dr Nicolas Pétry

Prof. Jean Martinez
Dr Thomas-Xavier Métro

Dr Julien Bonnamour
Yves Yeboue
Dr Tharwat Mohy El-dine
Matthieu Lavayssiere

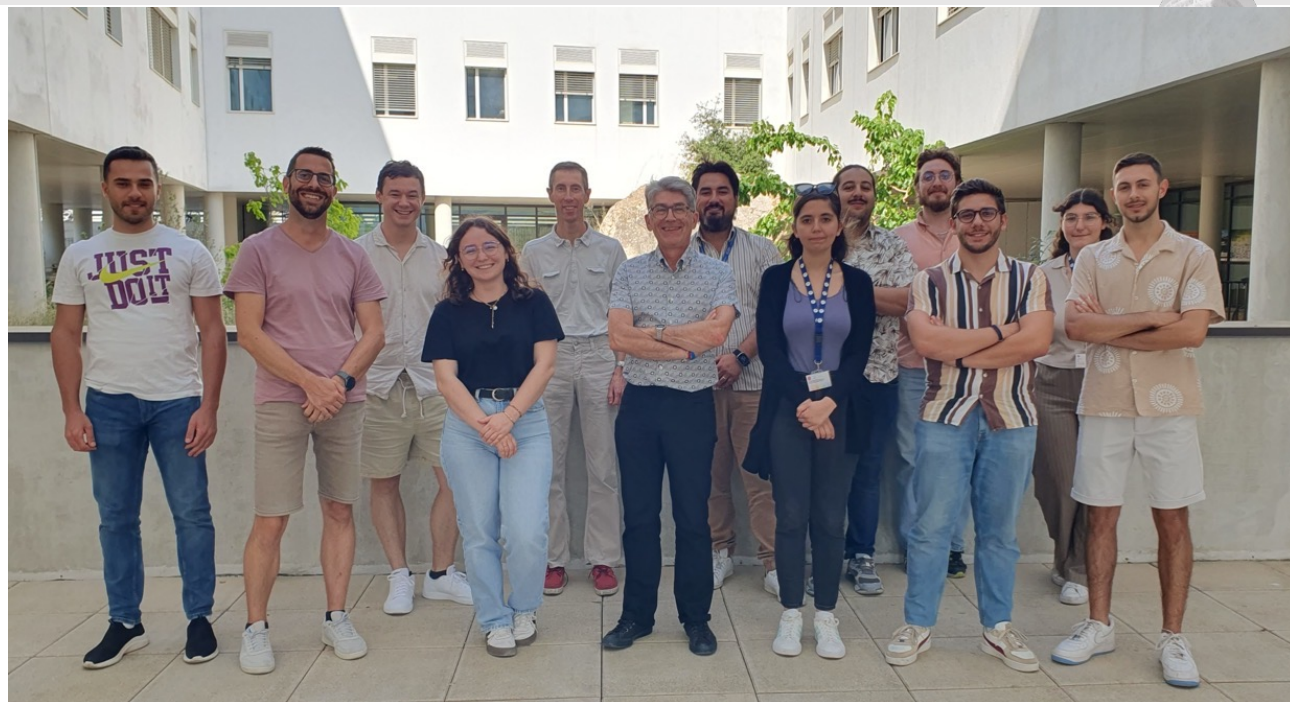
IBMM Peptides Prof. Gilles Subra
IBMM Nucleosides Prof. Béatrice Roy,
Dr Suzanne Peyrottes



JUMC Kraków (Poland)
Vittorio Canale, Prof. Paweł Zajdel

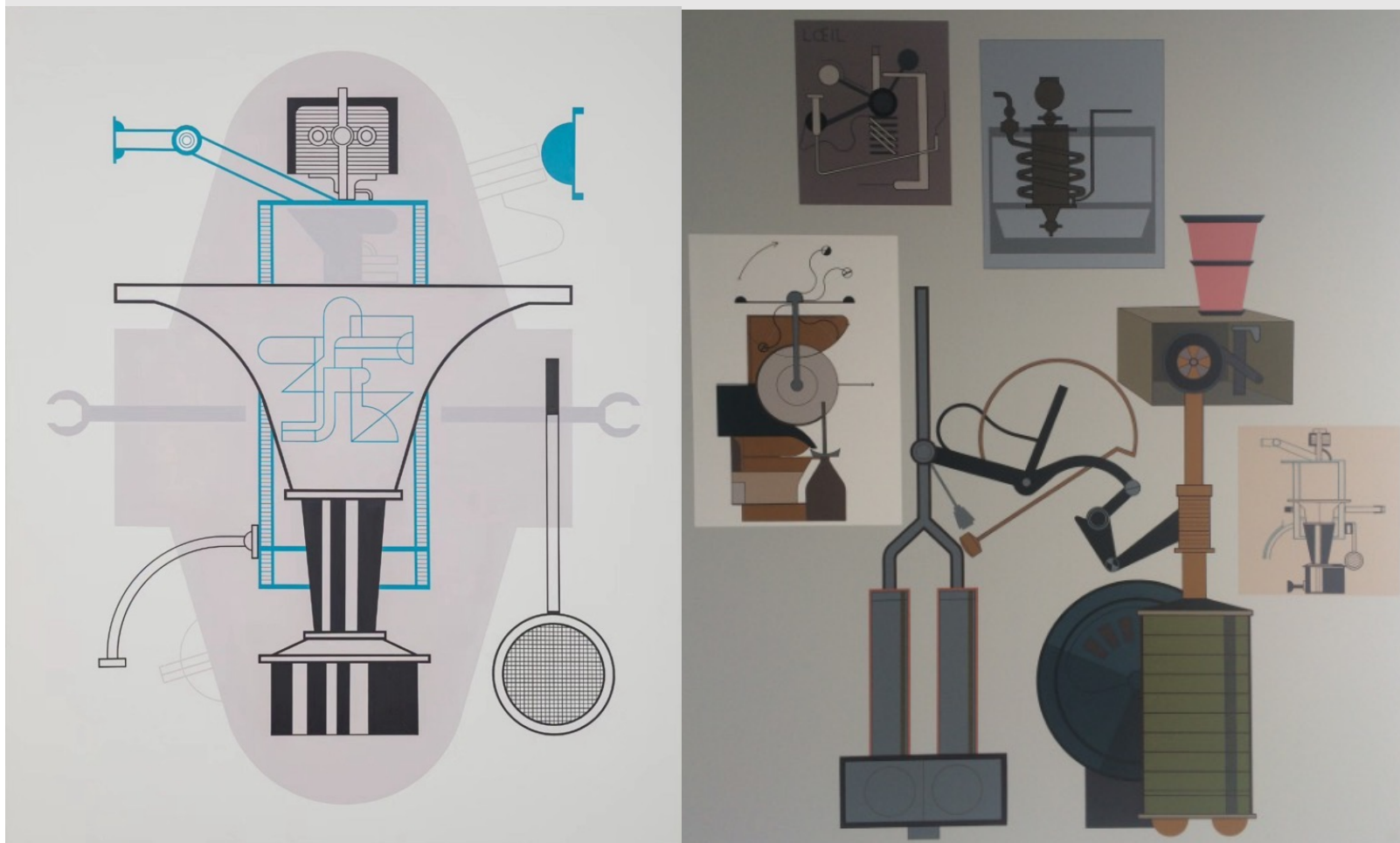


Dr Hélène Adihou
Dr Olivier Ludemann-Hombourger



INSTITUT DES BIOMOLECULES MAX MOUSSERON - BIOMOLECULES FOR HEALTH AND ENVIRONMENT

Merci !



Ján Vasilko